

Perfect for the Beginner or Advanced Sewer

With the Garnet Line of home sergers, a beginner or experienced sewer can create simple sportswear or elegant evening wear with unbelievable ease. Expand your range of design and technique with the easy to operate, durable and dependable Juki Locks. These models handle the latest materials and threads to assist you in sewing the most fashionable apparel for the entire family, as well as accessories, crafts and home decorating items.

The Garnet Line was developed with all types of sewing in mind, at a price you can afford. Choose either model and get great serger performance for your individual needs.



MO-644D

2-Needle, 2/3/4 Thread Overlock with built-in Rolled Hemming & Differential Feed



Juki Technology Makes Serging Accurate And Easy

Superior Performance Features of the MO-623 and MO-644D:

	MO-623	MO-644D
Color-Coded Threading	■	■
Adjustable Stitch Length	■	■
Adjustable Differential Feed (external)		■
Easy Dial Knife Adjustment	■	■
Heavy Duty Knife System	■	■
Automatic Rolled Hemming	■	■
Sewing Light	■	■
Multi-purpose foot	■	■
Sewing Width Gauge	■	■
Thread Tension Dials	■	■
2/3 Thread Converter	■	■

Standard equipment/function ■



Color-Coded Threading Guides throughout the machine make threading easy and efficient.

Adjustable Stitch Length by simply turning the knob inside the machine within the range of 1 to 4 mm.

Differential Feed Dial is controlled and adjusted by a dial conveniently located on the outside, left-hand side of the machine (MO-644D-only)

Easy Dial Knife Adjustment The upper knife is completely self-adjusting.

Heavy Duty Knife System operates with dedicated drive to assure consistent and easy cutting of light to heavy weight fabrics.



Automatic Rolled Hemming can now be created quickly and easily with built-in fingertip controls. There is no need to change the foot or plate.

Sewing Light is placed to give optimum lighting to the fabric and needle areas.

Multi-Purpose Foot comes equipped with a slotted tape guide which can be used to sew woven tape, elastic, sequins and ribbon.

Sewing Width Gauge is conveniently located on the guard cover for easy access.

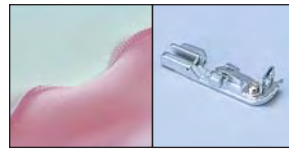
1-Rotation Thread Tension Dials with normal tensions highlighted for simple, consistent tension adjustment.

Optional attachments to enhance your sewing capabilities

Blind Stitch Presser Foot:
Part No. A9810-634-0A0A



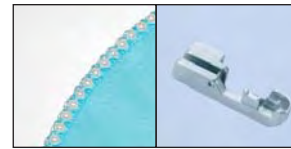
Cording Presser Foot:
Part No. A9820-655-0A0A



Gathering Presser Foot:
Part No. A9860-655-0A0B



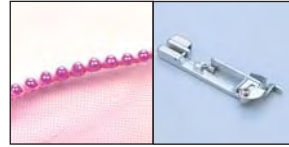
Curved Pearl Foot:
Part No. A9511-634-0A0A



Elasticator Presser Foot:
Part No. A9815-655-0A0A



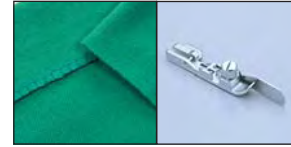
Beading Presser Foot:
Part No. A9870-634-0A0A



Piping Presser Foot:
Part No. A9865-655-0A0A

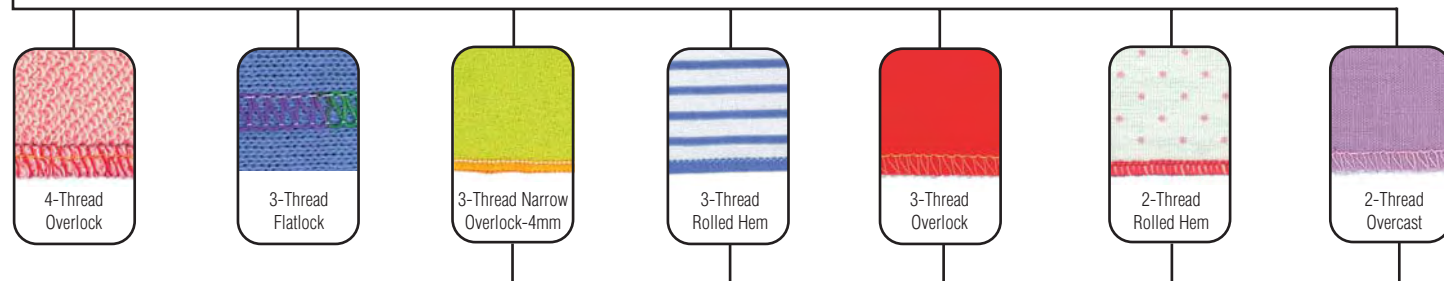


Universal Blind Stitch Presser Foot:
Part No. A9521-634-0A0



Stitch Variations

MO-644D



MO-623

Standard Specifications

Item	MO-644D	MO-623
Sewing Speed	Maximum 1,500 s.p.m.	
Number of Threads	2/3/4 Threads	2/3 Threads
Needle	Household Machine Size 11 or 14	
Overlocking Width	Left Needle: 8 mm / Right Needle: 4 mm Rolled Hem: 2 mm	Standard: 4 mm Rolled Hem: 1.0 - 1.5 mm
Stitch Length	1 - 4 mm (Standard: 2.5 mm) / Rolled Hem: 1.0 - 1.5 mm	
Differential Feed	0.07 : 2.0 Ratio	—
Tension	Industrial Type Dial / 1 Rotation	
Built-In Rolled Hemming	Right (Narrow) or Left (Wide) Needle / 2 or 3 Thread	Right Needle / 2 or 3 Thread
Flatlock	Right or Left Needle / 2 or 3 Thread	2 or 3 Thread
Universal Presser Foot	Tape, Ribbon, Narrow Elastic Application	
Presser Foot Lift	5 mm	
Dimensions	270 mm (w) x 340 mm (d) x 295 mm (h)	270 mm (w) x 260 mm (d) x 295 mm (h)
Weight	7.0 kg (15 lbs)	

JUKI

Contact Juki Union Special for the dealer nearest you or visit our website at www.juki.com
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JUKI



Juki's Coming Home
with Dependable Overlock Technology.

MO-623

1-Needle, 2/3 Thread Overlock with built-in Rolled Hemming

MO-644D

2-Needle, 2/3/4 Thread Overlock with built-in Rolled Hemming & Differential Feed